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Product Description

The modular system offers a high amount of flexibility, enabling you to adapt all conventional and reversible key systems independently to the respective individual requirements.

Through the individual components which are always ready in your DOM installation kit you can immediately react to requests without any logistical efforts, thereby avoiding unnecessary waiting times.

The modular design provides an additional increase in the break-off values and length flexibility.

The modular system is ideal for application in master key systems or central lock systems.

Your Safety

Always comply with the instructions and security statements!

In this assembly instructions, several sections are marked by graphical symbols.

Please memorise the graphical symbols and their meanings:



Caution! This symbol marks a danger note and/or refers to an action that may cause damage to the mechanical cylinder or other objects.



Note! This symbol refers to useful information on assembly or operation.

Important Notes



Caution! Keep the mechanical cylinder and its components away from small children. They might swallow small parts.



Caution! Material damage caused through incorrect storage. If you store components for a longer period of time before assembly, store all components dry and dust-free in the original packaging.



Caution! Damage caused through inexperienced assembly. Please read these instructions completely and carefully before assembly. Follow the instructions step by step. The manufacturer accepts no liability for damage resulting from an inexperienced assembly.



Caution! Defects caused by untrained personnel! Only extensively trained personnel are allowed to assemble DOM cylinders. The manufacturer disclaims liability for any defects caused by untrained personnel.

Preparation



Caution! Damage caused through inexperienced assembly. Please read these instructions completely and carefully before assembly. Follow the instructions step by step. The manufacturer accepts no liability for damage resulting from an inexperienced assembly.



Caution! Defects caused by untrained personnel! Only extensively trained personnel are allowed to assemble DOM cylinders. The manufacturer disclaims liability for any defects caused by untrained personnel.



Caution! Damage caused through inexperienced assembly. Always keep to a tightening moment of 1.2 – 1.3 Nm for M3 screws!

Tools



Warning! Defects caused by applying improper tools!
The tool DOM Sicherheitstechnik provides for cylinder assembly is tuned to all requirements of professional assembly. The manufacturer disclaims liability for any damages or defective assembly caused by the application of other tools.

In order to install or uninstall a Dom cylinder of the modular system, you will only need a torx (size TX 10) and a hexagon screw driver (size hexagon 1.3 mm) which are included in the installation kit. Washers are not required for modular cylinders.







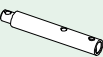
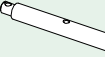






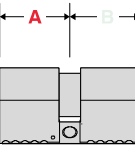






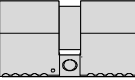












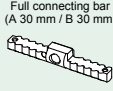
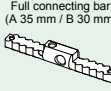
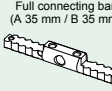
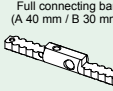
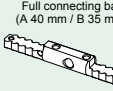
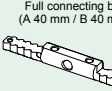






If you do not have an installation kit, you may order the corresponding screw drivers from DOM Sicherheitstechnik if required.

Service box

DOM Sicherheitstechnik has compiled a service box for system modular that contains all necessary components (body extensions, core extensions, bar components). You may order this service box directly via DOM Sicherheitstechnik. Thus you are always well equipped with all necessary components.



Note! This service box also exists for system Diamant.

 Body extension 5 mm / 24.56.38 001 Stck / pcs: 10	 Body extension 10 mm / 24.56.39 001 Stck / pcs: 10	 Body extension 15 mm / 24.56.40 001 Stck / pcs: 5	 Body extension 20 mm / 24.56.41 001 Stck / pcs: 5	 Body extension 40 mm / 24.56.42 001 Stck / pcs: 3	 Middle bar 10/10 / 50.15.03 Stck / pcs: 5	 Intermediate bar piece 60 mm 50.16.00 Stck / pcs: 1	 Intermediate bar piece 80 mm 50.16.01 Stck / pcs: 1
 Core extension 5 mm / 24.56.08 Stck / pcs: 10	 Core extension 10 mm / 24.79.42 001 Stck / pcs: 10	 Core extension 15 mm / 24.79.43 001 Stck / pcs: 5	 Core extension 20 mm / 24.79.44 001 Stck / pcs: 5	 Core extension 40 mm / 24.79.45 001 Stck / pcs: 3	 Middle-endbar (A 30 mm / B ab 45) BL 30/xx / 50.14.96 E Stck / pcs: 3	 Mandrel for security ring 40.19.10 Stck/pcs: 1 Assembly tool for security ring 40.19.11 Stck/pcs: 1	
 Parallel pin 5 mm / 24.62.89 011 Stck / pcs: 15	 Parallel pin 10 mm / 24.97.59 011 Stck / pcs: 15	 Parallel pin 15 mm / 24.62.91 011 Stck / pcs: 5	 Parallel pin 20 mm / 24.62.92 011 Stck / pcs: 5	 Parallel pin 40 mm / 24.62.96 011 Stck / pcs: 5	 Middle-endbar (A 35 mm / B ab 45) BL 35/xx / 50.14.97 E Stck / pcs: 3	 Hexagon screwdriver size 1,3 mm 29.06.02 Stck/pcs: 1 Torx screwdriver size TX 10 29.04.93 Stck/pcs: 1	
 Intermediate bar piece 10 mm 50.15.05 Stck / pcs: 8	 Intermediate bar piece 15 mm 50.15.06 Stck / pcs: 5	 Intermediate bar piece 20 mm 50.15.07 Stck / pcs: 3	 Intermediate bar piece 40 mm 50.15.08 Stck / pcs: 2	 Endbar (from 45 mm) 5 mm / 50.15.10 E Stck / pcs: 5	 Middle-endbar (A 40 mm / B ab 45) BL 40/xx / 50.14.98 E Stck / pcs: 3	Security ring SW 12x1,0 21.93.54 013 Stck/pcs: 100	
 Full connecting bar HLB BL 30 / 50.16.20 Stck / pcs: 1	 Full connecting bar HLB BL 35 / 50.16.21 Stck / pcs: 3	 Full connecting bar HLB BL 40 / 50.16.22 Stck / pcs: 3	 Middle bar HLB 50.16.14 Stck / pcs: 2	 Endbar (from 50 mm) 10 mm / 50.15.11 E Stck / pcs: 5	 Core back HLB 20.42.17 Stck / pcs: 5	Torx MT 10 M3x12 24.57.38 013 Stck / pcs: 30	
 Full connecting bar (A 30 mm / B 30 mm) BL 30/30 50.14.81 E Stck / pcs: 3	 Full connecting bar (A 35 mm / B 30 mm) BL 35/30 50.14.83 E Stck / pcs: 3	 Full connecting bar (A 35 mm / B 35 mm) BL 35/35 50.14.85 E Stck / pcs: 3	 Full connecting bar (A 40 mm / B 30 mm) BL 40/30 50.14.84 E Stck / pcs: 3	 Full connecting bar (A 40 mm / B 35 mm) BL 40/35 50.14.86 E Stck / pcs: 3	 Full connecting bar (A 40 mm / B 40 mm) BL 40/40 50.14.87 E Stck / pcs: 3	Hexagonal screw M2,5x3 50.15.40 013 Stck / pcs: 30	
 Cam standard double entry reversible 24.83.86 008 Stck / pcs: 5	 Cam double entry conventional 23.58.55 008 Stck / pcs: 5	 Cam HLB 21.84.26 008 Stck / pcs: 5	 Coupling standard 50.21.54 Stck / pcs: 5	 Coupling double entry conventional 23.58.60 Stck / pcs: 5	 Coupling double entry reversible 50.10.06 Stck / pcs: 5	HM-Pin 2x3,7 / 22.61.46 Stck / pcs: 20	Insert 50.15.42 Stck / pcs: 5

The box contains single compartments where you can sort in components. The following figure shows how the wrapped components are sorted in the service box ex works.

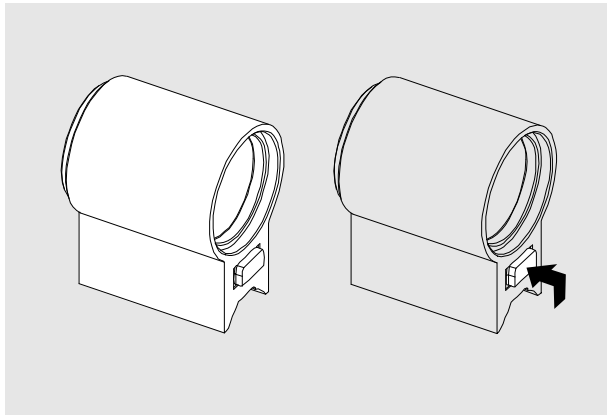


Note! A list of contents is part of the service box. You may make use of the sequence of components according to the list of contents to avoid confusion.

Components of the Modular System

The modular system enables you to extend or shorten double cylinders, half cylinders and knob cylinders to any length.

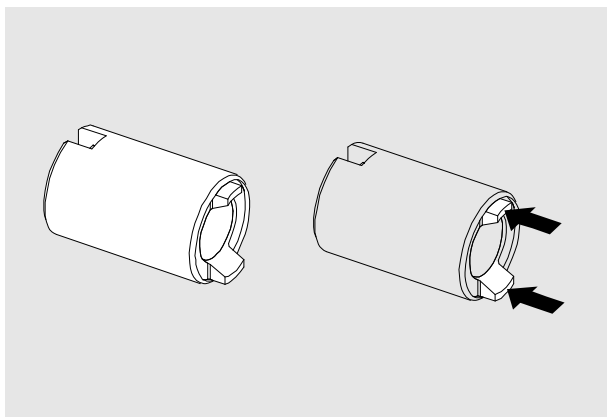
Dependent on the overall length, you need to use different components which we would like to introduce to you in the following overview:



Body extension

The body extension must be attached in such a way that the detent points to the cylinder half.

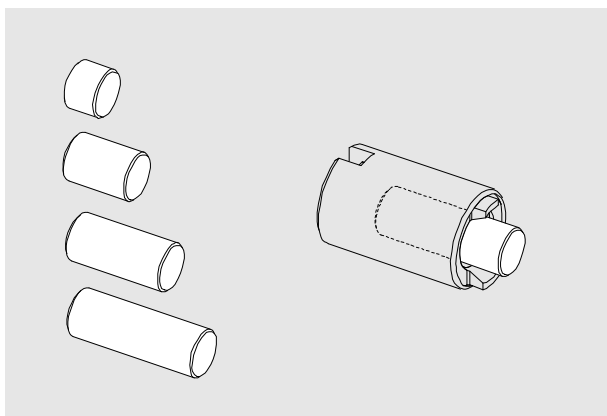
When installed, the body extension fits flat to the cylinder half or the next body extension respectively.



Core extension

The detents always point to the cylinder half to be extended. The detents of the first core extension lock in place in the cylinder core. The detents of the following core extension lock in place in the previous core extension.

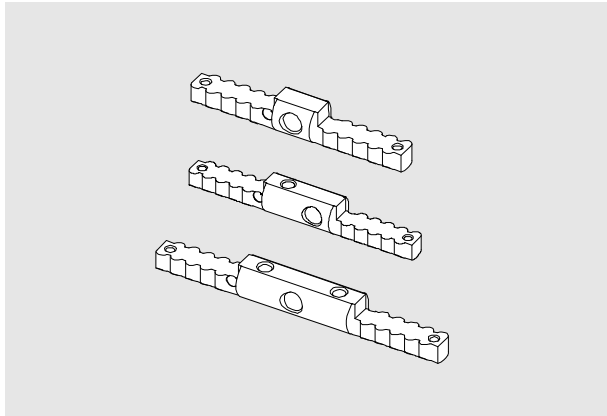
If several core extensions are used, the smallest one must be attached first. The largest core extension is applied last. It must point to the cam.



Parallel pins

If a cylinder is extended, one or several parallel pins need to be used, dependent on the extension.

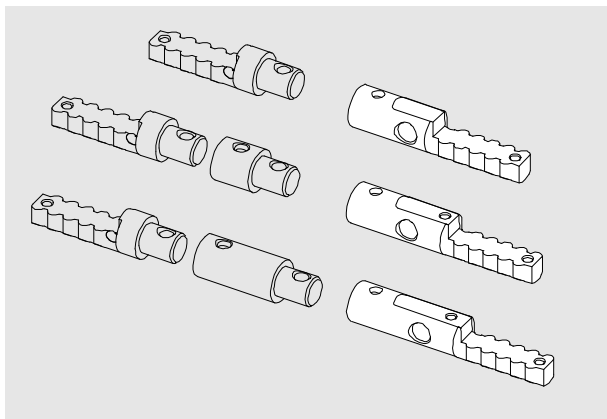
If several parallel pins are used, the smallest one must be attached first. The largest parallel pin is applied last. It must point to the cam.



Full connecting bar

Insert the full connecting bar when the length of both lock sides is 30 – 40 mm.

In this case you will not require any further bar components for extension.

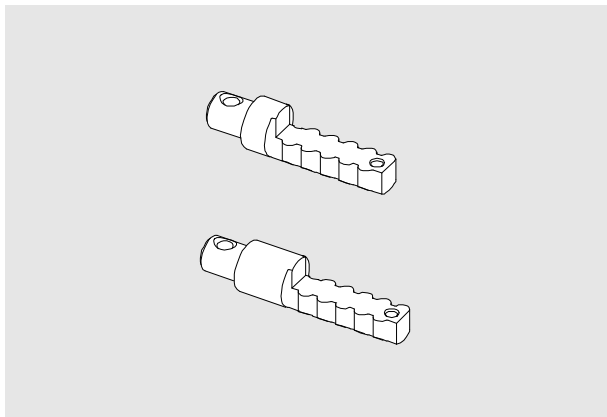


Middle-endbar

Insert the middle-endbar when the length of one lock side is between 30 and 40 mm and the length of the other lock side exceeds 40 mm.

No further bar components are required for the shorter lock side in this case, since this middle bar functions at the same time as endbar.

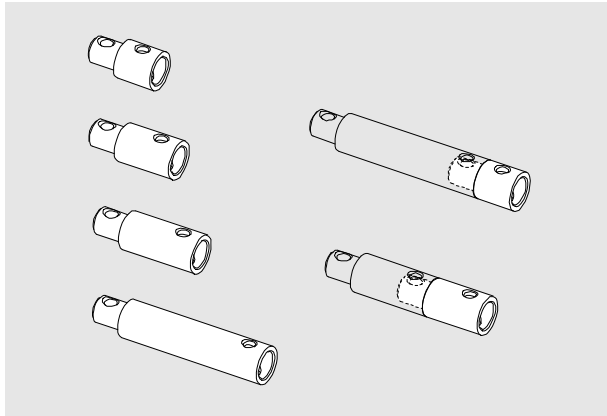
Further bar components are required for the longer lock side.



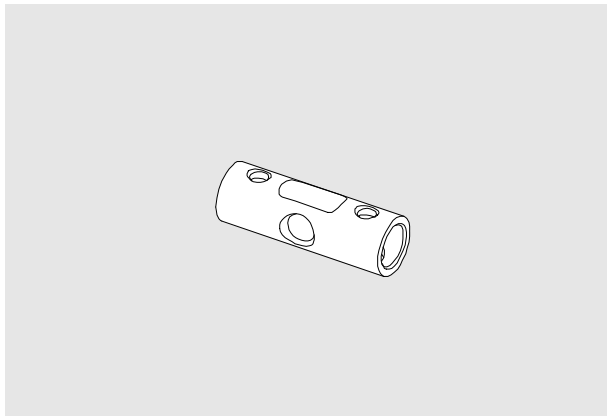
Endbar

Insert the endbar when one lock side has reached the length of 45 mm.

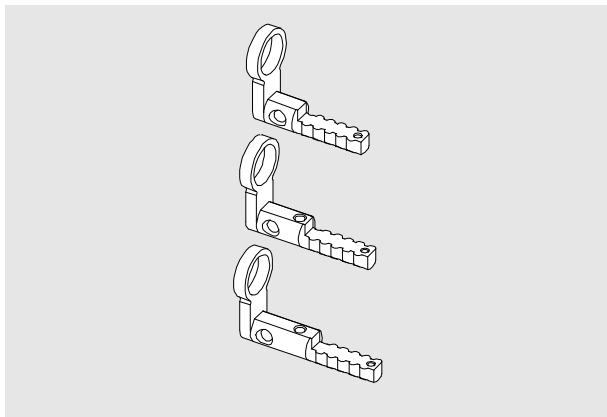
The endbar terminates the extension of the bar.

**Intermediate bar pieces**

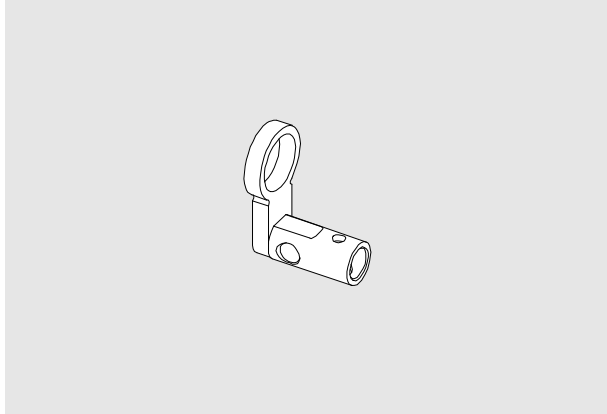
Intermediate bar pieces are inserted from a length per lock side of 55 mm. If several intermediate bar pieces are used, the smallest one must first be connected to the endbar. The largest intermediate bar piece is applied last. It must point to the cam.

**Middle bar**

The middle bar connects both the lock sides when they are at least 45 mm in length each.

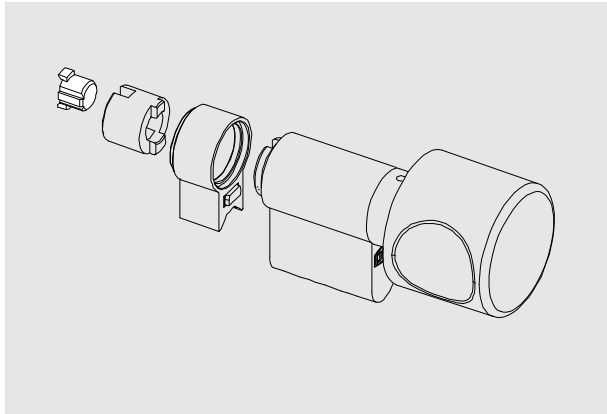
**Full connecting bar HLB**

The full connecting bar HLB is used in half cylinders with an overall length of up to 40 mm.



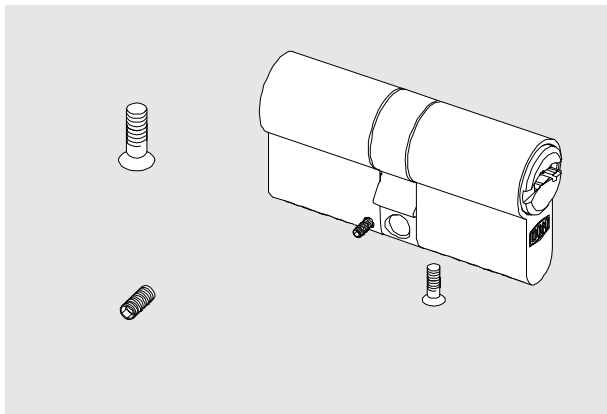
Middle bar HLB

The middle bar HLB is inserted in half cylinders with an overall length from 45 mm.



Insert

The insert is inserted as coupling extension when extending a knob cylinder. The insert is placed in the last core extension. It must point to the cam.



Fastening Screws

The torx screws (M3x12) are screwed through the bar components into the cylinder body or the body extensions respectively.

For every bar extension you will need a further torx screw.

The hexagonal headless screw is screwed into the side of the cylinder and additionally secures the bar end.

Assembly

Please follow the stated order and pay attention to the notes and figures.

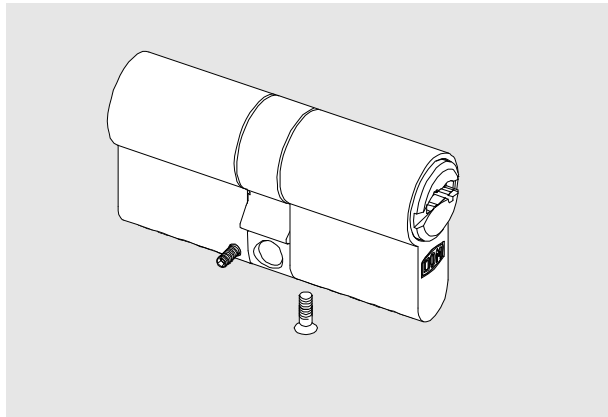


Warning! For assembly please use only the special tool that is described in the assembly steps. Manufacturer disclaims liability for any defects caused by application of inappropriate tools.



Note! All material numbers for common spare parts are specified together with the respective step of assembly.

Double cylinder halves



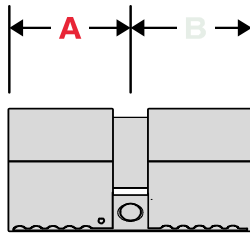
If you want to convert an existing cylinder, first loosen both the hexagonal screws (size hexagonal 1.3 mm) a little, so that 1– 2 pitches of screw remain in the cylinder body.

Now loosen the torx screws (size TX 10) of the bar and unscrew them completely.

Disassemble the individual components.



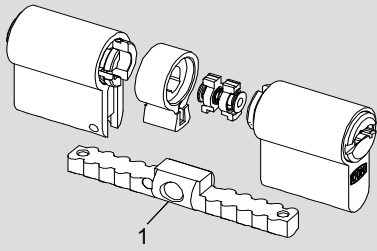
Please note: The following pages list the components for all cylinder lengths up to an overall length of 260 mm. In addition you will find exploded views showing the arrangement of the components. First arrange the components you need for your cylinder length according to the tables and graphics and then follow the subsequent installation instructions.

Table side A 30 – 40 mm / side B 30 – 40 mm

Length A / B	Description	Order-Nr.	Quantity
30 / 30	Full connecting bar BL 30/30	50.14.81 E	1
35 / 30	Body extension 5 mm	24.56.38 001	1
	Core extension 5 mm	24.56.08	1
	Parallel pin 5 mm	24.62.89 011	1
	Full connecting bar 35/30	50.14.83 E	1
35 / 35	Body extension 5 mm	24.56.38 001	2
	Core extension 5 mm	24.56.08	2
	Parallel pin 5 mm	24.62.89 011	2
	Full connecting bar BL 35/35	50.14.85 E	1
40 / 30	Body extension 10 mm	24.56.39 001	1
	Core extension 10 mm	24.79.42 001	1
	Parallel pin 10 mm	24.97.59 011	1
	Full connecting bar BL 40/30	50.14.84 E	1
40 / 35	Body extension 10 mm	24.56.39 001	1
	Body extension 5 mm	24.56.38 001	1
	Core extension 10 mm	24.79.42 001	1
	Core extension 5 mm	24.56.08	1
	Parallel pin 10 mm	24.97.59 011	1
	Parallel pin 5 mm	24.62.89 011	1
	Full connecting bar BL 40/35	50.14.86 E	1
40 / 40	Body extension 10 mm	24.56.39 001	2
	Core extension 10 mm	24.79.42 001	2
	Parallel pin 10 mm	24.97.59 011	2
	Full connecting bar 40/40	50.14.87 E	1

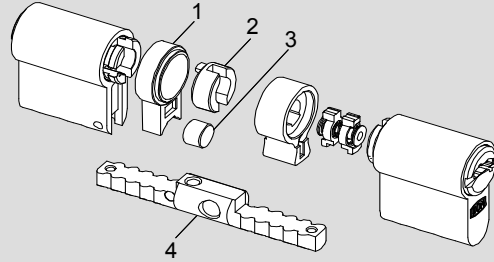
Figure side A 30 – 40 mm / side B 30 – 40 mm

A = 30 / B = 30



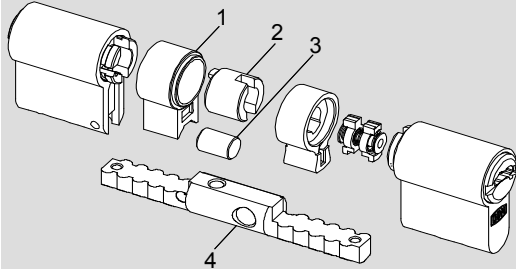
1) 50.14.81 E 1x

A = 35 / B = 30



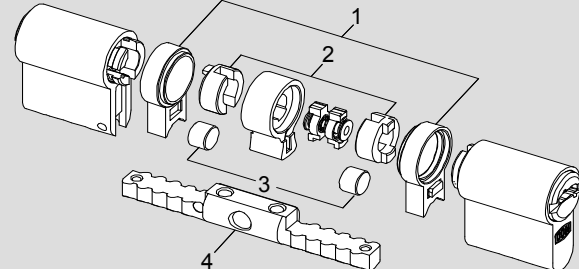
1) 24.56.38 001 1x 3) 24.62.89 011 1x
2) 24.56.08 1x 4) 50.14.83 E 1x

A = 40 / B = 30



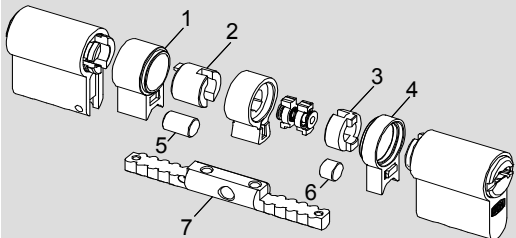
1) 24.56.39 001 1x 3) 24.97.59 011 1x
2) 24.79.42 001 1x 4) 50.14.84 E 1x

A = 35 / B = 35



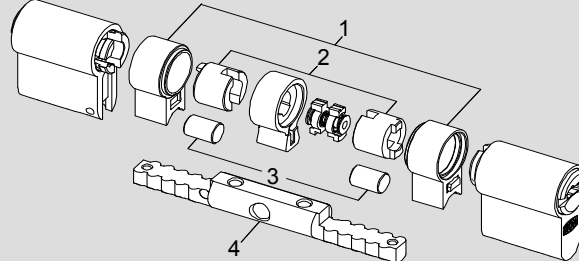
1) 24.56.38 001 2x 3) 24.62.89 011 2x
2) 24.56.08 2x 4) 50.14.85 E 1x

A = 40 / B = 35



1) 24.56.39 001 1x 5) 24.97.59 011 1x
2) 24.79.42 001 1x 6) 24.62.89 011 1x
3) 24.56.08 1x 7) 50.14.86 E 1x
4) 24.56.38 001 1x

A = 40 / B = 40



1) 24.56.39 001 2x 3) 24.97.59 011 2x
2) 24.79.42 001 2x 4) 50.14.87 E 1x

Table side A 30 – 40 mm / side B ab 45 mm

Length side A	030	035	040
Quantity			
Middle-endbar 30/X	1		
Middle-endbar 35/X		1	
Middle-endbar 40/X			1
Body extension 05		1	
Body extension 10			1
Core extension 05		1	
Core extension 10			1
Parallel pin 05		1	
Parallel pin 10			1

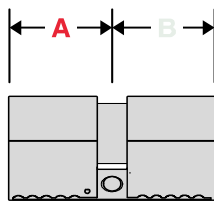
Example:

Side A = 35 mm: You need

- 1 Middle-endbar 35/X
- 1 Body extension á 5 mm
- 1 Core extension á 5 mm
- 1 Parallel pin á 5 mm

Side B = 55 mm: You need

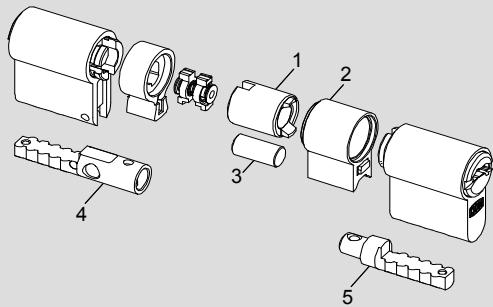
- 1 Intermediate bar piece á 10 mm
- 1 Endbar á 5 mm
- 1 Body extension á 10 mm
- 1 Body extensionen á 15 mm
- 1 Core extension á 10 mm
- 1 Core extension á 15 mm
- 1 Parallel pin á 25 mm



Length side B	045	050	055	060	065	070	075	080	085	090	095	100	105	110	115	120	125	130	
Quantity																			
Intermediate bar piece 10			1								1				1	1			
Intermediate bar piece 15				1	1		2	2				1							
Intermediate bar piece 20						1													
Intermediate bar piece 40									1	1	1	1							
Intermediate bar piece 60													1	1	1	1			
Intermediate bar piece 80																	1	1	
Endbar 05	1		1	1			1	1	1	1	1	1	1	1	1	1	1	1	1
Endbar 10		1			1	1		1		1					1	1		1	1
Body extension 05																			
Body extension 10			1					1			1						1		
Body extension 15	1		1	2	1		3		1		1	2	1		3		1		
Body extension 20		1			1					1			1						1
Body extension 40						1		1	1	1	1	1	1	2	1	2	2	2	2
Core extension 05																			
Core extension 10			1					1			1					1			
Core extension 15	1		1	2	1		3		1		1	2	1		3		1		
Core extension 20		1			1					1			1						1
Core extension 40						1		1	1	1	1	1	1	2	1	2	2	2	2
Parallel pin 005																			
Parallel pin 010			1								1								
Parallel pin 015	1		1	2	1		3		1		1		1		1		1		1
Parallel pin 020		1			1				2				1		1		1		1
Parallel pin 040						1					1		1						
Parallel pin 050								1							1				
Parallel pin 060										1								1	
Parallel pin 070												1							
Parallel pin 080															1				
Parallel pin 090																1			
Parallel pin 100																			1

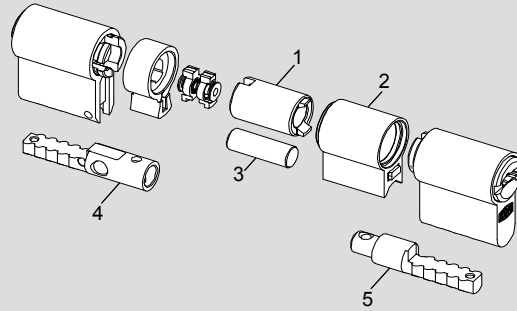
Figure side A 30 mm / side B 45 – 70 mm

A = 30 / B = 45



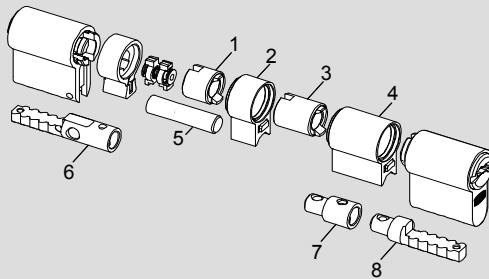
- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.43 001 | 1x | 4) 50.14.96 E | 1x |
| 2) 24.56.40 001 | 1x | 5) 50.15.10 | 1x |
| 3) 24.62.91 011 | 1x | | |

A = 30 / B = 50



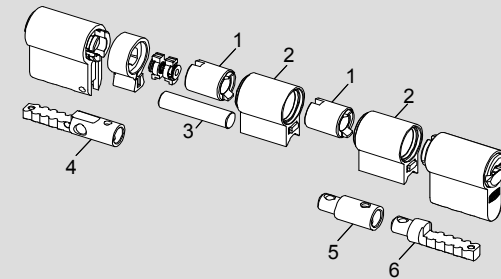
- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.44 001 | 1x | 4) 50.14.96 E | 1x |
| 2) 24.56.41 001 | 1x | 5) 50.15.11 | 1x |
| 3) 24.62.92 011 | 1x | | |

A = 30 / B = 55



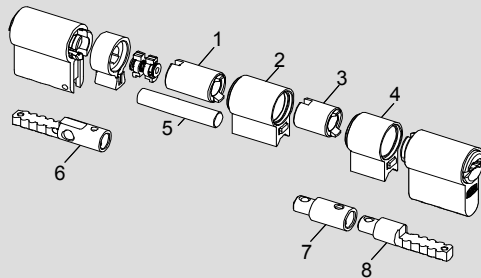
- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.42 001 | 1x | 5) 24.62.93 011 | 1x |
| 2) 24.56.39 001 | 1x | 6) 50.14.96 E | 1x |
| 3) 24.79.43 001 | 1x | 7) 50.15.05 | 1x |
| 4) 24.56.40 001 | 1x | 8) 50.15.10 | 1x |

A = 30 / B = 60



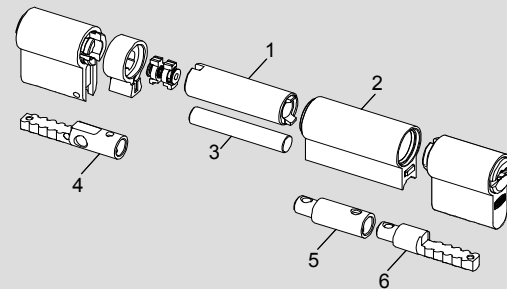
- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.43 001 | 2x | 4) 50.14.96 E | 1x |
| 2) 24.56.40 001 | 2x | 5) 50.15.06 | 1x |
| 3) 24.62.94 011 | 1x | 6) 50.15.10 | 1x |

A = 30 / B = 65



- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.44 001 | 1x | 5) 24.62.95 011 | 1x |
| 2) 24.56.41 001 | 1x | 6) 50.14.96 E | 1x |
| 3) 24.79.43 001 | 1x | 7) 50.15.06 | 1x |
| 4) 24.56.40 001 | 1x | 8) 50.15.11 | 1x |

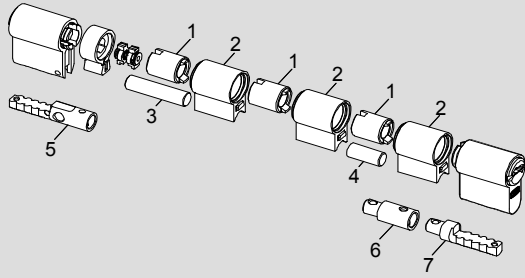
A = 30 / B = 70



- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.45 001 | 1x | 4) 50.14.96 E | 1x |
| 2) 24.56.42 001 | 1x | 5) 50.15.07 | 1x |
| 3) 24.62.96 011 | 1x | 6) 50.15.11 | 1x |

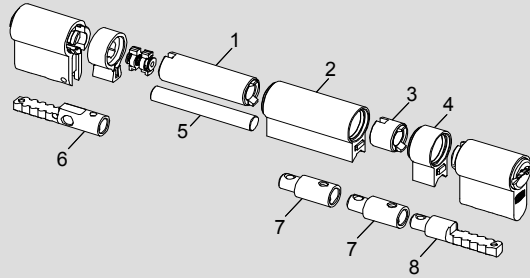
Figure side A 30 mm / side B 75 – 100 mm

A = 30 / B = 75



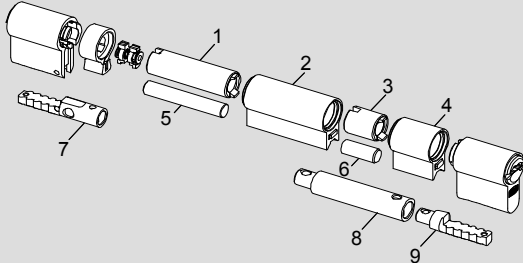
- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.43 001 | 3x | 5) 50.14.96 E | 1x |
| 2) 24.56.40 001 | 3x | 6) 50.15.06 | 1x |
| 3) 24.62.94 011 | 1x | 7) 50.15.10 | 1x |
| 4) 24.62.91 011 | 1x | | |

A = 30 / B = 80



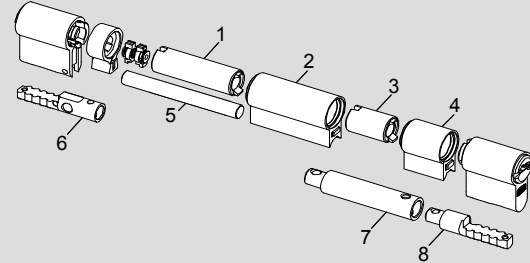
- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.45 001 | 1x | 5) 24.62.97 011 | 1x |
| 2) 24.56.42 001 | 1x | 6) 50.14.96 E | 1x |
| 3) 24.79.42 001 | 1x | 7) 50.15.06 | 2x |
| 4) 24.56.39 001 | 1x | 8) 50.15.11 | 1x |

A = 30 / B = 85



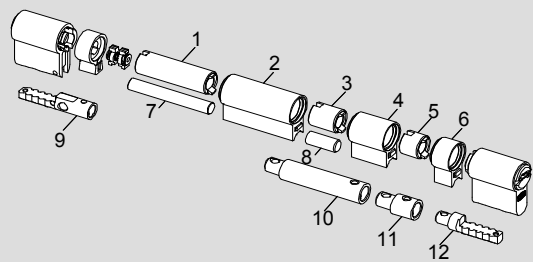
- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.45 001 | 1x | 6) 24.62.91 011 | 1x |
| 2) 24.56.42 001 | 1x | 7) 50.14.96 E | 1x |
| 3) 24.79.43 001 | 1x | 8) 50.15.08 | 1x |
| 4) 24.56.40 001 | 1x | 9) 50.15.10 | 1x |
| 5) 24.62.96 011 | 1x | | |

A = 30 / B = 90



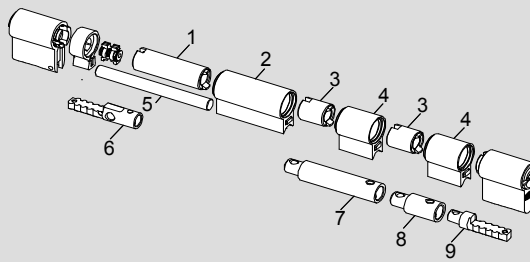
- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.45 001 | 1x | 5) 24.62.98 011 | 1x |
| 2) 24.56.42 001 | 1x | 6) 50.14.96 E | 1x |
| 3) 24.79.44 001 | 1x | 7) 50.15.08 | 1x |
| 4) 24.56.41 001 | 1x | 8) 50.15.11 | 1x |

A = 30 / B = 95



- | | | | |
|-----------------|----|-----------------|----|
| 1) 24.79.45 001 | 1x | 7) 24.62.97 011 | 1x |
| 2) 24.56.42 001 | 1x | 8) 24.62.91 011 | 1x |
| 3) 24.79.43 001 | 1x | 9) 50.14.96 E | 1x |
| 4) 24.56.40 001 | 1x | 10) 50.15.08 | 1x |
| 5) 24.79.42 001 | 1x | 11) 50.15.05 | 1x |
| 6) 24.56.39 001 | 1x | 12) 50.15.10 | 1x |

A = 30 / B = 100

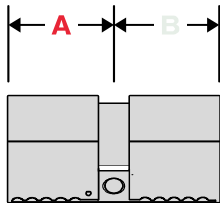


- | | | | |
|-----------------|----|---------------|----|
| 1) 24.79.45 001 | 1x | 6) 50.14.96 E | 1x |
| 2) 24.56.42 001 | 1x | 7) 50.15.08 | 1x |
| 3) 24.79.43 001 | 2x | 8) 50.15.06 | 1x |
| 4) 24.56.40 001 | 2x | 9) 50.15.10 | 1x |
| 5) 24.62.99 011 | 1x | | |

Table L 45 – 45 mm to 130 – 130 mm



Note! A middle piece (EDV.-Nr.: 50 15 03) is necessary for all lengths L).

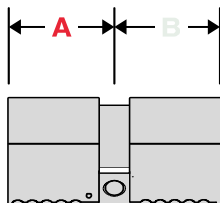


Length side A or B	045	050	055	060	065	070	075	080	085	090	095	100	105	110	115	120	125	130
Quantity																		
Intermediate bar piece 10			1								1				1	1		
Intermediate bar piece 15				1	1		2	2				1						
Intermediate bar piece 20						1												
Intermediate bar piece 40									1	1	1	1						
Intermediate bar piece 60													1	1	1	1		
Intermediate bar piece 80																	1	1
Endbar 05	1		1	1			1		1		1	1	1		1		1	
Endbar 10		1			1	1		1		1				1		1		1
Body extension 10			1					1			1					1		
Body extension 15	1		1	2	1		3		1		1	2	1		3		1	
Body extension 20		1			1					1			1					1
Body extension 40						1		1	1	1	1	1	1	2	1	2	2	2
Core extension 10			1					1			1					1		
Core extension 15	1		1	2	1		3		1		1	2	1		3		1	
Core extension 20		1			1					1			1					1
Core extension 40						1		1	1	1	1	1	1	2	1	2	2	2
Parallel pin 005																		
Parallel pin 010			1								1							
Parallel pin 015	1		1	2	1		3		1		1		1		1		1	
Parallel pin 020		1			1				2				1		1		1	
Parallel pin 040						1					1		1					
Parallel pin 050								1							1			
Parallel pin 060										1								1
Parallel pin 070												1						
Parallel pin 080															1			
Parallel pin 090																	1	
Parallel pin 100																		1

Half cylinder halves

Table BL 30 – 130 mm

Length 30 - 40 mm	030	035	040
Quantity			
Full connecting bar HLB 30	1		
Full connecting bar HLB 35		1	
Full connecting bar HLB 40			1
Body extension 05		1	
Body extension 10			1
Core extension 05		1	
Core extension 10			1



Example:

Length = 35 mm: You need

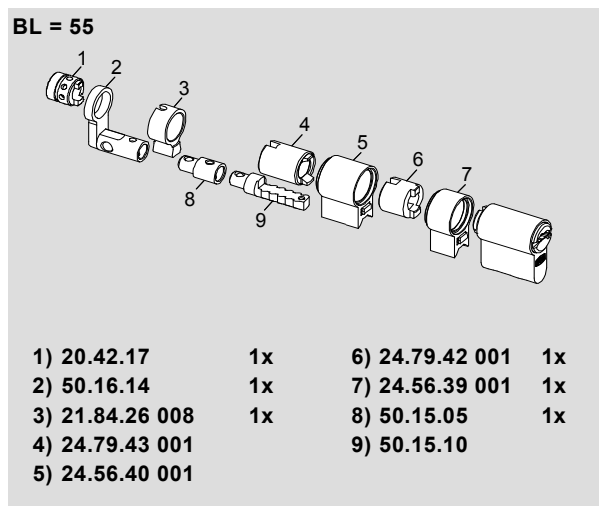
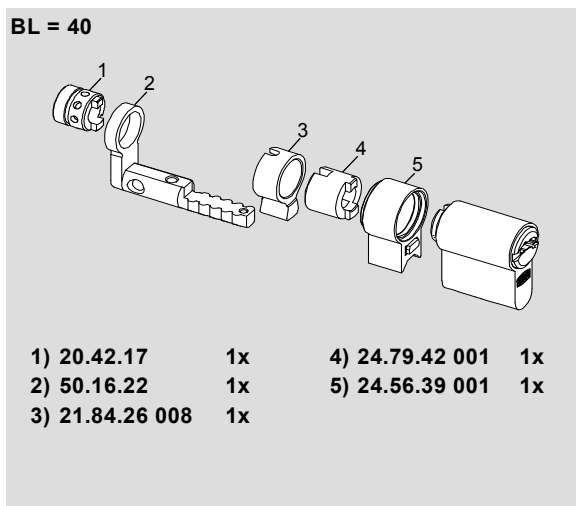
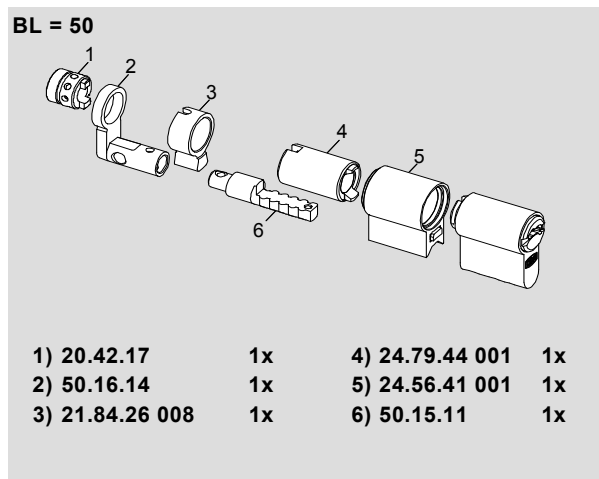
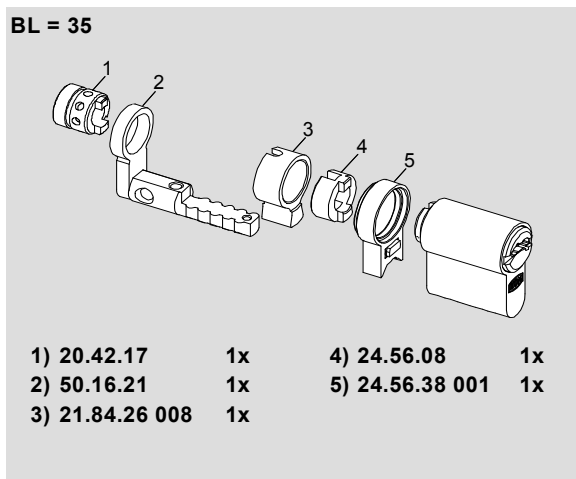
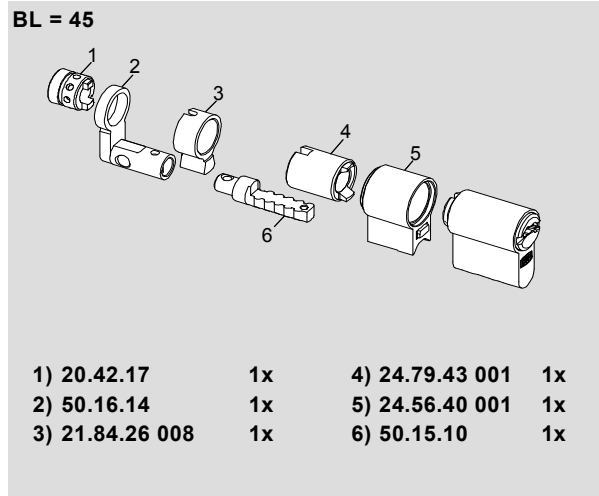
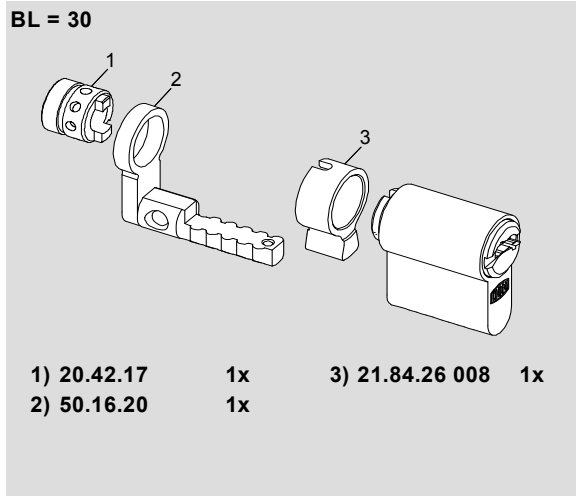
- 1 Full connecting bar 35
- 1 Body extension á 5 mm
- 1 Core extension á 5 mm

Length = 55 mm: You need

- 1 Middle bar HLB
- 1 Intermediate bar piece á 10 mm
- 1 Endbar á 5 mm
- 1 Body extension á 10 mm
- 1 Body extensionen á 15 mm
- 1 Core extension á 10 mm
- 1 Core extension á 15 mm

Length 45 - 130 mm	045	050	055	060	065	070	075	080	085	090	095	100	105	110	115	120	125	130	
Quantity																			
Middle bar HLB	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Intermediate bar piece 10			1								1				1	1			
Intermediate bar piece 15				1	1		2	2				1							
Intermediate bar piece 20						1													
Intermediate bar piece 40									1	1	1	1			1	1			
Intermediate bar piece 60													1	1					
Intermediate bar piece 80																	1	1	
Endbar 05	1		1	1			1		1		1	1	1		1		1		
Endbar 10		1			1	1		1		1				1		1		1	
Body extension 10			1					1			1					1			
Body extension 15	1		1	2	1		3		1		1	2	1		3		1		
Body extension 20		1			1					1			1						1
Body extension 40						1		1	1	1	1	1	1	2	1	2	2	2	
Core extension 10			1					1			1					1			
Core extension 15	1		1	2	1		3		1		1	2	1		3		1		
Core extension 20		1			1						1			1					1
Core extension 40						1		1	1	1	1	1	1	2	1	2	2	2	

Figure BL 30 – 55 mm

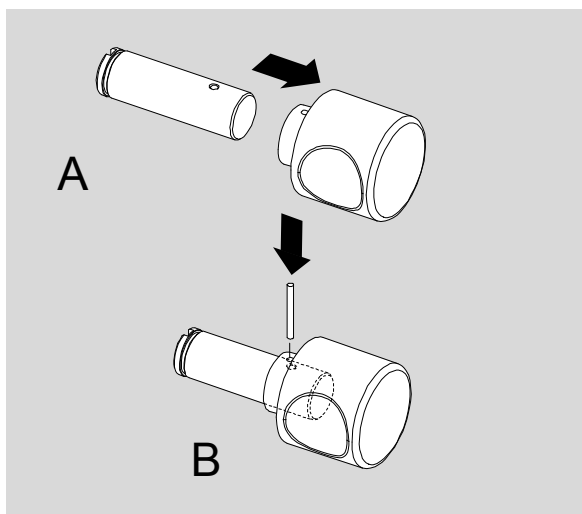


Knob cylinder halves

This chapter describes the assembly of the knob axis and knob.

The components of the modular system correspond to those of the double cylinder halves. Therefore they are not described in detail here. After you installed the knob, go to the chapter on double knob cylinders and follow the sequence given there.

Requirements: 1 knob (K1-K5), 1 knob axis (50.15.41), 1 spiral pin (09.94.34), 1 circlip (21.93.54 013), 1 coupling (50.10.06 for reversible key systems) or (23.58.60 for standard systems), 1 cam (24.83.86 for reversible key systems) or (23.55.58 008 for standard systems).



1. Please spray knob axis gently with the service spray provided by DOM.
2. Please insert knob axis in such a way that the boring on the axis provides flush fit with the boring in the knob.
3. Please insert the spiral pin into the boring of the knob.
4. Please beat the spiral pin completely into the boring without producing any damages of the knob.

Fig.: Fixing of knob

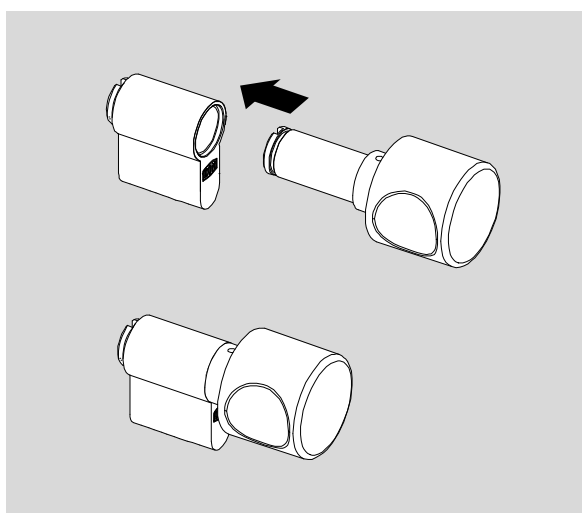
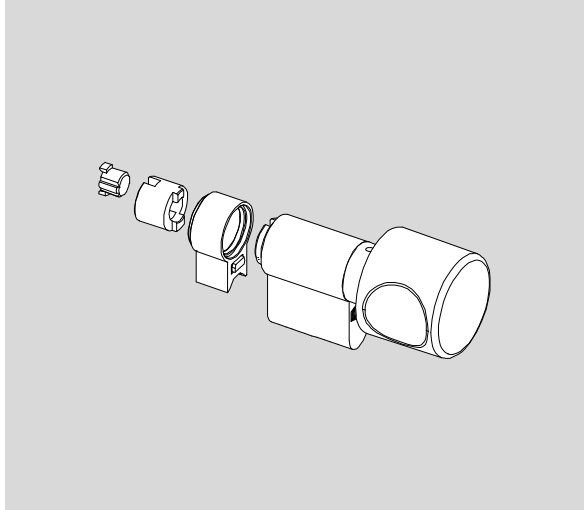


Fig.: Insert knob axis

5. Please insert the knob axis with knob into the cylinder body.
6. Please insert the circlip 21.93.54 013 in the respective position.
7. If you want to extend the knob axis, you need to place the insert in the last core extension (see next page).



8. If you extend the side of the knob, place the insert in the last core extension. It must point to the cam.

Fig.: Insert

Maintenance

Please refresh lubrication of the lock cylinder periodically using DOM service-spray.

Storage/Maintenance

If the DOM locking cylinders or several components are to be stored for a prolonged period of time before assembly or after use, store it dry and dust-free in the original packaging.



Warning! Material defect because of improper lubricants! Please periodically lubricate and maintain the lock cylinder using DOM service-spray exclusively.

Disposal

Please note that DOM locking cylinders partially consists of high quality metallic components that have to be disposed of in a specific way. Always comply with all customary provisions for the protection of the environment when disposing of them.

You can also send the components of your DOM locking cylinder back to the manufacturer.

Technical data

System Technology

usable for all conventional and reversible key systems
all bar components suitable for profile double and half cylinders
24 bar components for all lengths
modular body design
form-locking connection through body and bar
divisible chrome-nickel steel connecting bar for length modifications
5 mm extension intervals
no limitation to 130 mm overall extension
One service box for standard and reversible key systems

Safety Features in Series

ARS (tear-off protection)
bolted connecting bar combination from chrome-nickel steel

Miscellaneous

detailed assembly instructions
easy installation with 2 screw drivers
saves time and reduces cost
many varieties possible
usable immediately

Warranty

The limitation period for the customer's rights is twelve months after the delivery of the delivery item to the customer. The statutory periods of limitation shall remain valid for claims for damages on the part of the customer for other reasons than defects of the delivery item as well as with regard to the customer's rights in the case of a fraudulent concealment of defects or wilfully caused defects. The limitation provisions of § 479 German Civil Code shall remain unaffected.

Should you have any questions that are not answered by the information contained in these assembly instructions, please contact one of the branch offices in your country directly.

Published by

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Spare parts (fax forms)

Spare part lists provide you with all common spare parts for the different cylinder lengths. Please use the fax forms to guarantee fast processing of your order.

Thank you

Your order!

Please make a copy of the blank fax forms for re-using it if required.

Dom Sicherheitstechnik
 Fax-No.: (0049)22 32 / 70 44 19
 D-50301 Brühl

Your delivery address

Your invoice address

Description	Quantity ordered	Unit	Order-Nr.
Body extension			
05 mm		5	24.56.38 001
10 mm		5	24.56.39 001
15 mm		5	24.56.40 001
20 mm		5	24.56.41 001
40 mm		5	24.56.42 001
Core extension			
05 mm		5	24.56.08
10 mm		5	24.79.42 001
15 mm		5	24.79.43 001
20 mm		5	24.79.44 001
40 mm		5	24.79.45 001
Full connecting bar			
30 / 30		5	50.14.81 E
35 / 30		5	50.14.83 E
35 / 35		5	50.14.85 E
40 / 30		5	50.14.84 E
40 / 35		5	50.14.86 E
40 / 40		5	50.14.87 E
Middle-endbar			
30 / xx		5	50.14.96 E
35 / xx		5	50.14.97 E
40 / xx		5	50.14.98 E
Endbar			
05		5	50.15.10
10		5	50.15.11
Intermediate bar piece			
10 mm		5	50.15.05
15 mm		5	50.15.06
20 mm		5	50.15.07
40 mm		5	50.15.08
60 mm		5	50.16.00
80 mm		5	50.16.01
Middlebar		5	50.15.03

Date

Signature

Dom Sicherheitstechnik
 Fax-No.: (0049)22 32 / 70 44 19
 D-50301 Brühl

Your delivery address

Your invoice address

Description	Quantity ordered	Unit	Order-Nr.
Full connecting bar HLB			
30		5	50.16.20
35		5	50.16.21
40		5	50.16.22
Middlebar HLB		5	50.16.14
Core back HLB		5	20.42.17
Parallel pin			
05 mm		100	24.62.89 011
10 mm		100	24.97.59 011
15 mm		100	24.62.91 011
20 mm		100	24.62.92 011
25 mm		100	24.62.93 011
30 mm		100	24.62.94 011
35 mm		100	24.62.95 011
40 mm		100	24.62.96 011
50 mm		100	24.62.97 011
60 mm		100	24.62.98 011
70 mm		100	24.62.99 011
80 mm		100	24.63.00 011
90 mm		100	24.63.01 011
100 mm		100	24.63.02 011
Insert (coupling extension)		20	50.15.42
Security ring SW 12x1,0 (Knob)		100	21.93.54 013
Cam standard/double entry reversible		20	24.83.86 008
Cam double entry conventional		20	50.12.28
Cam HLB		5	21.84.26 008
Coupling standard		20	50.21.54
Coupling double entry conventional		20	23.58.60
Coupling double entry reversible		20	50.10.06
Torx screw MT 10 M3x12		100	24.57.38 013
Hexagonal headless screw M2,5x3		100	50.15.40 013
HM-Pin 2x3,7		100	22.61.46
Hexagon screwdriver		1	29.06.02
Torx screwdriver		1	29.04.93
Mandrel for security ring		1	40.19.10
Assembly tool for security ring		1	40.19.11
Assembly stand		1	40.03.51

Date

Signature

Modular System

Assembly Instructions

Conventional and reversible

EDV-Nr. 297771 / 0 / gb / 09.07 / Version 1.0 Rev. A
